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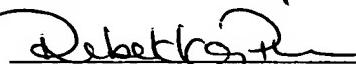
Docket No.: 2003P15333

C E R T I F I C A T I O N

I, the below named translator, hereby declare that: my name and post office address are as stated below; that I am knowledgeable in the English and German languages, and that I believe that the attached text is a true and complete translation of PCT/EP2004/053184 of November 30, 2004.

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

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1 Description

2

3 Method for the automatic starting and stopping of an internal
4 combustion engine

5

6 The invention relates to a method for the automatic starting
7 and stopping of an internal combustion engine of a motor
8 vehicle by means of a start-stop device according to the
9 preamble of claim 1.

10

11 Such a method is known from DE 102 11 461 C1. There, it is
12 proposed that, after the internal combustion engine has been
13 started by a driver, said engine be stopped automatically
14 depending on multiple stop conditions. One of these stop
15 conditions is the release of the stop mode of an air-
16 conditioning device, its release being in turn dependent on,
17 among other things, a temperature measured in the interior of
18 the motor vehicle. The condition in respect of the value of
19 this measured temperature is that it lie within an acceptable
20 tolerance range.

21

22 A further stop condition, which must be present as an AND
23 function linked to the other stop conditions, is a variable
24 delay period which delays the release of the stop mode, i.e.
25 the switching off of the internal combustion engine. This is
26 designed to prevent unwanted automatic switching off e.g.
27 when maneuvering or when stopping briefly to turn in the face
28 of oncoming traffic.

29

30 In vehicles fitted with automatic start-stop technology,
31 there is always the problem that when the internal combustion
32 engine is switched off the air-conditioning system cannot be
33 operated, as the air-conditioning compressor in the auxiliary

1 unit drive is also not running. As a solution to this
2 problem, the internal combustion engine could, where there is
3 a request for air-conditioning, not be switched off at all,
4 but this has disadvantages in terms of fuel consumption.
5 Similarly, it would be possible to disconnect the air-
6 conditioning compressor from the usual auxiliary unit drive
7 and to drive it separately electrically, but this is cost-
8 intensive and can place excessive strain on the vehicle
9 electrical system. The electrical drive could in this case
10 also be a starter-generator that drives the auxiliary units
11 via a belt, a clutch then being necessary between crankshaft
12 and auxiliary unit drive.

13

14 Against this background, the object of the invention is
15 therefore to indicate a method that provides a favorable (in
16 terms of fuel consumption) mode of operation for the start-
17 stop operation of an internal combustion engine, while at the
18 same time being more convenient for the driver.

19

20 The achievement of this object will emerge from the features
21 of claim 1, while advantageous embodiments and further
22 developments of the invention will be indicated in the
23 dependent claims.

24

25 Accordingly, the invention relates to a method for
26 automatically starting and stopping an internal combustion
27 engine of a motor vehicle by means of a start-stop device, by
28 means of which the internal combustion engine, having been
29 started by a driver, is switched off automatically depending
30 on multiple stop conditions, one of the stop conditions being
31 the release of the stop mode of an air-conditioning device
32 depending on, among other things, a temperature prevailing in
33 the interior of the vehicle, and a further stop condition

1 being the expiration of a defined variable time period, this
2 time period depending on the temperature difference between
3 the temperature prevailing in the interior and the target
4 temperature desired by the driver.

5

6 A further feature of the invention is characterized in that
7 the time period depends on the air-conditioning performance
8 of the air-conditioning device, that is e.g. on the cooling
9 performance of the air-conditioning compressor.

10

11 Moreover, it is advantageous if this time period depends on
12 the relative air-conditioning performance, this relative air-
13 conditioning performance being the quotient of the air-
14 conditioning performance of the air-conditioning device and
15 the temperature difference.

16

17 In another embodiment of the invention, it can be provided
18 that the end of the specified time period depends on a basic
19 value of a threshold value, this basic value being read out
20 from an engine characteristics map depending on the relative
21 air-conditioning performance. An engine characteristics map
22 is in this context optionally also understood to be just a
23 single curve trace that reproduces the course of one variable
24 depending on another variable.

25

26 A further feature of the invention is characterized in that
27 the threshold value is calculated from a link between the
28 basic value and a learning factor, the learning factor
29 representing a driver-specific manner of driving.

30

31 In addition, it is advantageous if, when air conditioning is
32 requested by the driver and the internal combustion engine is
33 not running, this air conditioning request starts a timer

1 that sets a start time of the time period, and the end of the
2 time period is determined by a comparison of the current
3 value of the timer with the threshold value, whose value is
4 dependent on the temperature difference. It can be provided
5 here that the starting of the timer sets a logic marker.

6

7 It is also an integral part of the invention that, when there
8 is a request for air conditioning by the driver and the
9 internal combustion engine is running, the value of the timer
10 is compared incrementally with the threshold value, and where
11 the threshold value is exceeded by the current value of the
12 timer, release of the stop mode of the air-conditioning
13 device is enabled.

14

15 Use of the method according to the invention advantageously
16 dispenses fully with the need for additional mechanical
17 components for solving the problem indicated. The procedures
18 provided provide rather for modeling of the operating
19 behavior of the air-conditioning device and of the
20 temperature measured and/or calculated in the interior of the
21 vehicle.

22

23 The methodological procedure according to the invention
24 determines to this end whether stopping of the internal
25 combustion engine at the time desired by the driver is
26 possible from an air-conditioning point of view. Only if too
27 great a temperature difference prevails is a release of stop
28 mode not granted, rather the internal combustion engine then
29 continues to run for a defined period until this temperature
30 difference has reached a value that ensures that the interior
31 feels comfortable for the driver.

32

1 The proposed method permits in an analogous manner control of
2 an air-conditioning-related restart of the internal
3 combustion engine.

4

5 The method according to the invention uses at least one
6 interior temperature T_{ist} , which is measured or calculated
7 in accordance with a temperature model.

8

9 A physical/mathematical temperature model of the vehicle
10 interior is preferably used for calculating the interior
11 temperature T_{ist} , which model takes into account a plurality
12 of variables which represent the inflow and outflow of heat
13 energy in the vehicle interior under different vehicle
14 operating conditions.

15

16 The variables taken into account by the temperature model
17 include for example the geometry and the size of the vehicle
18 interior, its thermal insulation properties, the surface area
19 of the windows, the number and electrical rating of
20 electrical consumers located in the vehicle interior which
21 are switched on, the thermal input from solar irradiation and
22 the thermal input from an interior heating and ventilation
23 device.

24

25 Finally, it can be provided that multiple interior-related
26 target temperatures (T_{soll}) and interior temperatures
27 (T_{ist}) are determined or taken into account when the method
28 is implemented.

29

30 To illustrate the invention, enclosed with the description
31 are drawings, with the aid of which an exemplary embodiment,
32 together with further features and advantages, is explained
33 in detail below, and in which:

1
2 Fig. 1 shows a schematic overview of the system according
3 to the invention,
4 Fig. 2 shows the flow diagram of a program which is
5 executed in the system overview according to Figure
6 1, and
7 Fig. 3 shows the flow diagram of a further program which
8 determines a value that is processed in the program
9 according to Figure 2.
10
11 A drive train of a motor vehicle has an internal combustion
12 engine 1 to which an electronic engine control unit 2 is
13 assigned. The crankshaft of the internal combustion engine 1
14 is connected either directly or via a belt to a starter-
15 generator 3, and is also connected via a clutch 4 to a gear
16 unit 5 which acts upon the wheels 6 of the motor vehicle.
17
18 The clutch 4 can be a friction clutch or a converter-bypass
19 clutch. A shared control unit 7 is assigned to the clutch 4
20 and the gear unit 5 and a control unit 8 to the starter-
21 generator 3.
22
23 An air-conditioning device 10 is assigned to an interior 9 of
24 the motor vehicle, which air-conditioning device comprises
25 among other things an air conditioner 22 and a blower. A
26 temperature sensor 11 in the interior 9 records the
27 temperature T_{ist} currently prevailing in the interior 9.
28
29 A system-wide drive train management system 12 processes a
30 plurality of incoming information items and also forwards a
31 plurality of signals and/or information items to various
32 components. In this way it receives via lines 13, 14 and 23
33 sensor signals which transmit the wishes of the driver with

1 regard to actuation of an accelerator pedal 15, a gear
2 selection lever 16 and a brake pedal 24. Further signals are
3 fed to the drive train management system 12 from sensors or
4 regulating units combined under a single symbol into a block
5 17. For example, a signal is transmitted via a line 18 which
6 transmits the switching-off or switching-on request made by
7 the driver with regard to the air-conditioning device 10. A
8 further line 19 transmits the target temperature value T_{soll}
9 for the interior 9 input by the driver personally via a
10 corresponding operator panel.

11
12 The control units 2, 7 and 8 can be combined with one another
13 and/or be an integral component of the drive train management
14 system 12; equally, said drive train management system can be
15 distributed between the control units 2, 7 and 8.

16
17 Forming part of the drive train management system 12 are a
18 start-stop device 20 and an evaluation circuit 21. Inside the
19 start-stop device 20, among other things a program is
20 executed which is explained in detail in connection with
21 Figure 2. The evaluation circuit 21 contains a program which
22 is explained in detail in connection with Figure 3.

23
24 The drive train management system 12 ensures that, depending
25 on defined conditions, the internal combustion engine 1 is
26 stopped or started in an automatic manner, without the person
27 driving the vehicle having to intervene separately for this
28 purpose. One of the conditions which has to be complied with
29 in order for the start-stop device 20 of the drive train
30 management system 12 to permit stopping is the release of
31 this start-stop mode by the air-conditioning device 10.

32

1 The program running in the start-stop device will now be
2 explained with the aid of the flow diagram in Figure 2.

3

4 In a step S1, the request of the driver with regard to the
5 switching on of the air-conditioning device 10, which is
6 transmitted via the line 18, is input. In the event that
7 operation of the air conditioner is not desired, in a step S2
8 a resettable time counter (timer T1), to be explained later,
9 is reset in a step S3 via the output "no". Moreover, the
10 immediate release of the start-stop mode for the internal
11 combustion engine 1 is effected in a step S4, provided also
12 that the other conditions for this, which will not be
13 explained in detail here, are fulfilled.

14

15 If in step S2 operation of the air conditioner is desired
16 (output "yes"), then in a step S5 it is determined whether
17 the start-stop device 20 is currently active, that is, the
18 internal combustion engine 1 is switched off. If this is the
19 case (output "yes"), then in a step S6 a query is made as to
20 whether a marker M1 has already been set. If this is not the
21 case (output "no"), then in step S7 the timer T1 is started
22 and in a step S8 the marker M1 is set.

23

24 The timer T1 gives the time since the last activation event,
25 that is, since the air-conditioning device 10 was switched on
26 by the driver or by starting the internal combustion engine
27 1. The start time of the timer T1 defines here a start time
28 of a time window delta_t, which is open until such time as
29 the timer T1 is stopped.

30

31 The marker M1 is a logical state variable, which is reset
32 when the air-conditioning device 10 is switched off by the
33 driver or when the internal combustion engine 1 is started.

1
2 If in step S6 the marker M1 was already set, i.e. output
3 "yes" from step S6, then release of the start-stop mode by
4 the air-conditioning device 10 is granted in step S4.
5
6 If the marker M1 was set in step S8, then in a step S9 the
7 current value of the timer T1 is compared with a threshold
8 value SW.
9
10 Determination of this threshold value (SW) will be explained
11 in detail later in connection with Figure 2.
12
13 If in step S9 the value of T1 lies above the threshold value
14 SW (output "yes") then in step S3, the timer T1 is reset to
15 the value zero and release granted in step S4. If it lies
16 below the threshold value SW, output "no" from step S9, then
17 start-stop mode is blocked in a step S10.
18
19 In the event that the start-stop device 20 is currently not
20 active, i.e. the internal combustion engine 1 is running, a
21 query is made in step S11, via the output "no" from step S5,
22 as to whether the timer T1 has already started. If this is
23 not the case (output "no"), then further execution of the
24 program takes place with the aid of the previously explained
25 steps S6, S7, S8 and S9.
26
27 If the timer T1 should already have started, output "yes"
28 from step S11, then the value of the timer T1 is incremented
29 in a step S12 and each increment is then compared in the
30 previously explained step S9 with the threshold value SW.
31
32 The method described previously is executed e.g. in a time
33 cycle of 10 milliseconds and the logical release variable

1 which is output as a result via step S4 or S10 is transferred
2 to the drive train management system 12.

3

4 Determination of the threshold value SW will be explained in
5 detail below with the aid of Figure 3.

6

7 The air-conditioning device 10 makes various items of
8 information available via an interface 30 of a CAN bus. For
9 example, via paths 32, 34, 36, 38 and 40 the value of the
10 external temperature currently recorded via a sensor (not
11 shown), the target temperature value for the interior of the
12 vehicle T_soll input by the driver via an operator panel in
13 the interior 9, the current actual temperature value T_ist in
14 the interior 9 determined via the sensor 11, the difference
15 delta_T of these two stated temperature values (T_soll less
16 T_ist), and the adjusted performance of the air-conditioning
17 device 10, i.e. the cooling or heating performance, are
18 transferred to a step S9.1.

19

20 In this step S9.1, a relative air-conditioning performance
21 p_klima_rel is calculated with the aid of the existing
22 information as a quotient from the value of the cooling
23 performance in watts and the temperature difference delta_T
24 in degrees Celsius. The value of this relative cooling
25 performance P_klima_rel is fed in a step S9.2 to an engine
26 characteristics map which, depending on this value, reads out
27 basic values GW in seconds. Some typical value pairs from
28 this engine characteristics map, which can consist of a so-
29 called look-up table, are given by way of example in the
30 table below:

31

32	P_klima_rel	34	- 500
33	(Watts/degrees Celsius)	35	Basic value GW

1	(seconds)	9	
2	- 120	10	60
3	- 200	11	30
4	-100	12	0
5	0	13	30
6	100	14	60
7	200	15	120
8	500		

16

17 In a step S9.3, this basic value GW is then linked
18 multiplicatively with a learning factor L1. This learning
19 factor L1 can assume values between zero and one and enables
20 adaptation of vehicle behavior to particular driver requests
21 and driving methods.

22

23 Finally, in a step S9.4, the threshold value SW is output as a
24 mathematical product of the basic value GW and the learning
25 factor L1 and transferred to step S9, which is explained with
26 the aid of Figure 2.

27